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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant : Söhner
Serial No. : 09/838,793
Filed : April 20, 2001
Title : DATA MODEL SUPPLY CHAIN PLANNING

Assistant Commissioner for Patents
United States Patent and Trademark Office
Washington, D.C. 20231

Sir:

SECOND PRELIMINARY AMENDMENT

Please amend the above application as follows:

In the Claims

Please cancel claims 21 to 24 without prejudice.

Please amend the following claims:

25. (amended) The method of claim ~~25~~⁶, and further comprising the steps of determining a quantity and time for said materials being supplied to each of said manufacturing